# $Hydroflow^{\tiny{\circledR}}$



## *i* RANGE

**HYDROPATH Technology** | The home of Hydro Flow®





## **Electrical Specifications**

Input Voltage 87-240V AC

Input Frequency 47-63 Hz

**Material Specifications** 

Main unit: Anodised Aluminium
End plates: UL V-0 rated polycarbonate

**Water and Dust Protection** 

IP Rating: IP68 IEC 60529 (Transducer unit) IP66 IEC 60529 (Junction box)

**Built-in EMI Filter** 

Meets: FCC 20780 Class B

VDE 0871 Level A

Safety

Europe and Worldwide:

IEC51010-190+A1:92 +A2:95 ~EN61010

Tested accorded to CENELEC National Requirements

USA: UL3101-1

Canada: CSA22.2 No:1010.1-92

Over-voltage (Transients) 10 to 20% above nominal

#### **Environmental Specifications**

Installation category:

Cat II; Altitude: <2000 Mtrs (6562'); Operating Temperature: -20 to + 50° C (-4 to 122°F);

Maximum relative humidity; Max 80% up to 31°C (87° F) decreasing linearly to 50% RH at 40° C (104° F)

Overload Protection Continuous short or open circuit on all outputs.

**Insulation** Basic insulation with the metal enclosure bonded to earth.

Servicing

No user repairable parts are fitted. Repair must be undertaken by an authorised repair centre.

#### **Panel Indicators**

The PSU is fitted with LED indicator lights. The Green LED indicates that the power is on, and the Red indicates that a signal is being transmitted.

## CSA Certification and CB Test Certificate

In accordance with the International (IEC) and UL/CSA standards listed above.



Manufactured to BSEN9002

To be installed in accordance with the latest IEE wiring instructions.

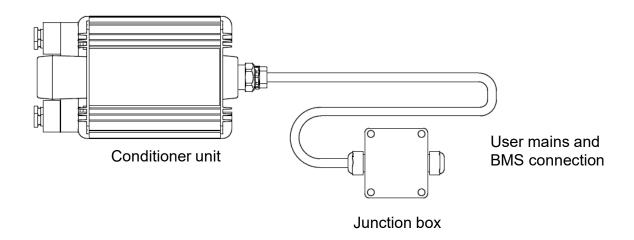
Fuse rating: 1A.

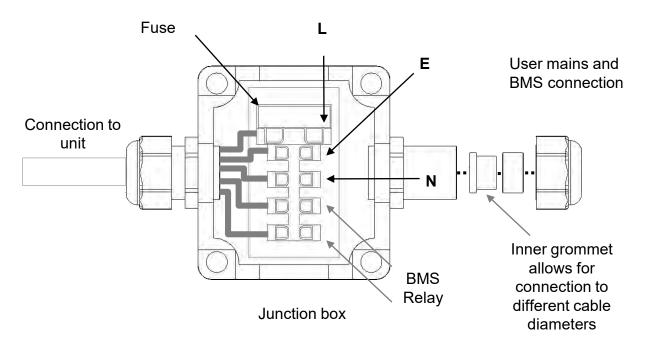


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Fuse rating: 1A.

### **Electrical Specifications**





#### **Remote Monitoring Facility**

A volt-free normally-open contact closure is provided by the unit connection with a BMS (Business Management System) computer, to monitor that the unit is operating correctly. Connection to the BMS output is made via the junction box. A suitable 5 core approved cable must be used in order to make connection to the mains input and the BMS output.

#### **Electrical Connection**

The user must connect the electrical supply to the junction box in accordance with the onsite ruling safety legislation at the time of installation. This is the sole responsibility of the user and the site safety officer must be consulted before installation is undertaken.

## **Mechanical Details**

The *Hydro*FLOW i Range water conditioner is specifically designed to combat limescale in commercial and/or industrial applications by clustering mineral ions, to enhance filtration by flocculating particles and to combat biofouling. i Range units are most commonly used on heat exchangers and plumbing systems.

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Model	Ferrite Arrangement	Dimensions mm (inches)	Total Weight kg (lbs)	
i45	Arrow indicates longer 126mm ferrite	219.4 (8.63") 1001 38mm pipe (1.5")	3 x 109mm (4.25") 1 x 126mm (5.0")	4.0 (8.8)
i60		219.4 (8.63") 55mm pipe (2.2")	4 x 126mm (5.0")	4.2 (9.2)
i100	Arrow indicates longer 126mm ferrite	219.4 (8.63") 9 (66 II 104mm pipe (4.1")	5 x 109mm (4.25") 1 x 126mm (5.0")	4.4 (9.7)
i120		219.4 (8.63") 7. 622 7. 622 (5.6)	6 x 126mm (5.0")	4.6 (10.1)
i160		219.4 (8.63") 200mm pipe (7.8")	8 x 126mm (5.0")	5.8 (12.8)

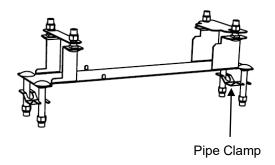
<sup>•</sup>All units draw less than 1 amp of current at 120V AC

<sup>•</sup>Listed weights include: Transducer unit, power supply, ferrites, cables and mounting hardware.

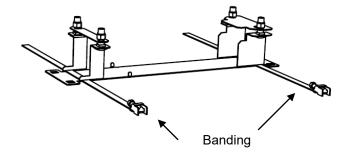
## **Assembly**

## DO NOT POWER UP UNIT UNTIL ALL FERRITES SUPPLIED ARE CONNECTED.

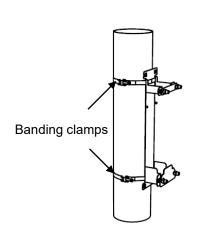
- The unit is supplied with a bracket for ease of mounting to the pipe. The two upper plates should be loosely secured with bolts before installation.
- Smaller units are secured to the pipe using steel clamps and bolts



- For larger units, the brackets are supplied with stainless steel banding.
- Pass the two stainless steel bands through the slots in the bracket.



- Place the bracket on the pipe.
- If installing on a vertical pipe, place the bracket with the smaller plate upwards to ease fitting of hexagon nuts.
- Tighten steel hex nuts to secure clamps for smaller units
- Secure straps on larger units by tightening clamps with flathead screwdriver or hex socket driver





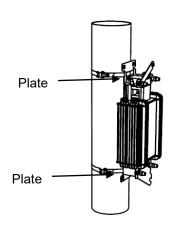
#### **WARNING**

The system must be used as specified. Failure to do so will prevent correct operation of device and may impair safety.

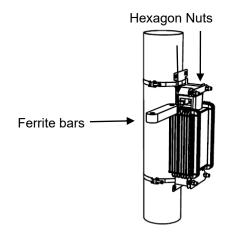
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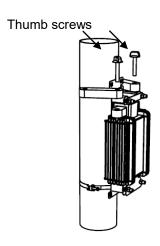
- Place the unit on the bracket and hold in place using the swinging plates.
- · Secure by tightening the four steel nuts.



- Insert the two hexagon nuts into the holes in the end plate, next to the ferrite holding cage.
- The transducer unit is supplied with at least one long ferrite bar. Insert this through the holding cage until the holes line up with the hexagon nuts.



- Take a second ferrite, insert a plastic thumb screw through both ferrite bars and loosely screw into hexagon nut.
- · Repeat on opposite side.





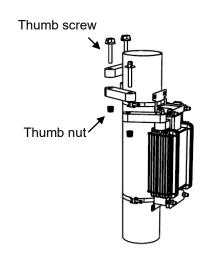
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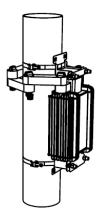
### **Assembly**

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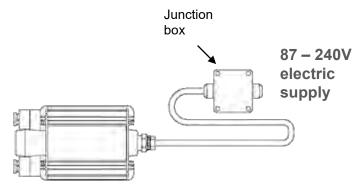
- Assemble all the other ferrites around the pipe according to the mechanical configuration specified for the unit.
- Loosely secure each ferrite with plastic thumb screws and thumb nuts.



- Once the ferrite ring is complete, tighten all wing nuts until hand tight.
- Do not over tighten as ferrites are fragile.



- In accordance with local code and regulations, connect the junction box to the electrical power supply (87V-240V AC).
- Energise the electrical power supply and ensure that the Red and Green LED lights on the unit are glowing brightly.





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### **Location Criteria**

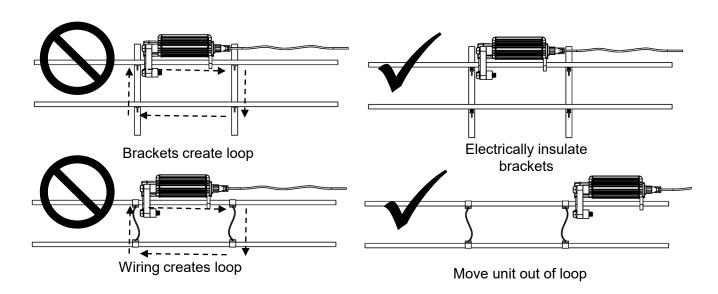
The i Range unit can provide a range of benefits, including protection against limescale, treatment of biofouling and flocculation of particles. The most effective location for the unit depends on the result desired.

- •For protection against Limescale due to heating, the unit should be fitted on the cold feed to where the water is heated.
- •For protection against limescale, the unit should be fitted after any pumps or filters as these can degrade the conditioning effect.
- •To enhance flocculation, the ideal location is before the pump feeding a filter.

## **Electrical Loops**

An electrical loop is created whenever an electrical connection is made from one side of the ferrite loop to the other, e.g. by metal supports, wiring or pipework. A loop will prevent the unit from operating correctly.

This problem can be solved by moving the unit outside the electrical loop. If this is not possible, the metal support brackets can be electrically insulated. Installing the unit on a section of plastic pipe eliminates the possibility of an electrical loop.



If you are unsure of any details of fitting or installation, please contact your local Hydropath representative for technical support.

### **Box Contents**

#### Transducer Unit

#### Instructions

Model	Long ferrites	Short Ferrites	Plastic Hex Nuts	Plastic Thumb Screws	Plastic Thumb Nuts	Steel Bracket	Steel Bands	Pipe clamps	50mm bolts	Steel locking nuts			
i45	1	3	2	4	2	1	0	2	4	4			
i60	4	0	2	4	2	1	0	2	4	4			
i100	1	5	2	6	4	1	2	0	0	0			
i120	6	0	2	6	4	1	2	0	0	0			
i160	8	0	2	8	6	1	2	0	0	0			

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